

Grey Epoxy Reducer Medium

DNA Custom Paints

Chemwatch: 34-7797
Version No: 5.1.1.1
Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 18/09/2015
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Initial Date: **Not Available**
L.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

| | |
|-------------------------------|--|
| Product name | Grey Epoxy Reducer Medium |
| Proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |
| Other means of identification | Part No.: REPM- |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|----------------|
| Relevant identified uses | Paint thinner. |
|--------------------------|----------------|

Details of the supplier of the safety data sheet

| | |
|-------------------------|--|
| Registered company name | DNA Custom Paints |
| Address | 5-7 Keith Campbell Court Scoresby 3179 VIC Australia |
| Telephone | +61 3 9764 2088 |
| Fax | +61 3 9764 1244 |
| Website | www.dna-paints.com |
| Email | Not Available |

Emergency telephone number

| | |
|-----------------------------------|-----------------|
| Association / Organisation | Not Available |
| Emergency telephone numbers | +61 3 9573 3112 |
| Other emergency telephone numbers | Not Available |

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

| | Min | Max | |
|--------------|-----|-----|---|
| Flammability | 2 | 2 | 0 = Minimum 1 = Low 2 = Moderate 3 = High 4 = Extreme |
| Toxicity | 2 | 2 | |
| Body Contact | 3 | 3 | |
| Reactivity | 1 | 1 | |
| Chronic | 1 | 1 | |

| | |
|------------------------|---|
| Poisons Schedule | S6 |
| GHS Classification [1] | Flammable Liquid Category 3, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1, STOT - SE (Resp. Irr.) Category 3, STOT - SE (Narcosis) Category 3, Acute Aquatic Hazard Category 3 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI |

Label elements

| | |
|--------------------|--|
| GHS label elements | |
|--------------------|--|

| | |
|-------------|---------------|
| SIGNAL WORD | DANGER |
|-------------|---------------|

Hazard statement(s)

| | |
|------|------------------------------|
| H226 | Flammable liquid and vapour |
| H312 | Harmful in contact with skin |

Continued...

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| | |
|------|-----------------------------------|
| H332 | Harmful if inhaled |
| H315 | Causes skin irritation |
| H318 | Causes serious eye damage |
| H335 | May cause respiratory irritation |
| H336 | May cause drowsiness or dizziness |
| H402 | Harmful to aquatic life |

Precautionary statement(s) Prevention

| | |
|------|---|
| P210 | Keep away from heat/sparks/open flames/hot surfaces. - No smoking. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |
| P240 | Ground/bond container and receiving equipment. |
| P241 | Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment. |
| P242 | Use only non-sparking tools. |
| P243 | Take precautionary measures against static discharge. |
| P261 | Avoid breathing dust/fume/gas/mist/vapours/spray. |
| P273 | Avoid release to the environment. |

Precautionary statement(s) Response

| | |
|----------------|--|
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310 | Immediately call a POISON CENTER or doctor/physician. |
| P362 | Take off contaminated clothing and wash before reuse. |
| P363 | Wash contaminated clothing before reuse. |
| P370+P378 | In case of fire: Use alcohol resistant foam or normal protein foam for extinction. |
| P302+P352 | IF ON SKIN: Wash with plenty of soap and water. |
| P303+P361+P353 | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. |
| P304+P340 | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. |
| P332+P313 | If skin irritation occurs: Get medical advice/attention. |

Precautionary statement(s) Storage

| | |
|-----------|--|
| P403+P235 | Store in a well-ventilated place. Keep cool. |
| P405 | Store locked up. |
| P403+P233 | Store in a well-ventilated place. Keep container tightly closed. |

Precautionary statement(s) Disposal

| | |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|-----------|-----------|--------------------------|
| 1330-20-7 | >60 | <u>xylene</u> |
| 123-42-2 | <25 | <u>diacetone alcohol</u> |
| 78-83-1 | <25 | <u>isobutanol</u> |

SECTION 4 FIRST AID MEASURES

Description of first aid measures

| | |
|---------------------|--|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |

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|-------------------|--|
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. |
| Ingestion | <ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay. |

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

To treat poisoning by the higher aliphatic alcohols (up to C7):

- ▶ Gastric lavage with copious amounts of water.
- ▶ It may be beneficial to instill 60 ml of mineral oil into the stomach.
- ▶ Oxygen and artificial respiration as needed.
- ▶ Electrolyte balance: it may be useful to start 500 ml M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- ▶ To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- ▶ Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5]

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Anticipate and treat, where necessary, for seizures.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Acidosis may respond to hyperventilation and bicarbonate therapy.
- ▶ Haemodialysis might be considered in patients with severe intoxication.
- ▶ Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients.

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ < 50 mm Hg or pCO₂ > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

| Determinant | Index | Sampling Time | Comments |
|--------------------------------|----------------------|---------------------|----------|
| Methylhippu-ric acids in urine | 1.5 gm/gm creatinine | End of shift | |
| | 2 mg/min | Last 4 hrs of shift | |

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Advice for firefighters

| | |
|------------------------------|---|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Liquid and vapour are flammable. ▶ Moderate fire hazard when exposed to heat or flame. ▶ Vapour forms an explosive mixture with air. ▶ Moderate explosion hazard when exposed to heat or flame. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include; carbon dioxide (CO₂) other pyrolysis products typical of burning organic material</p> |

SECTION 6 ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

| | |
|---------------------|---|
| Minor Spills | <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb small quantities with vermiculite or other absorbent material. ▶ Wipe up. ▶ Collect residues in a flammable waste container. |
| Major Spills | <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse / absorb vapour. ▶ Contain spill with sand, earth or vermiculite. ▶ Use only spark-free shovels and explosion proof equipment. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE**Precautions for safe handling**

| | |
|----------------------|---|
| Safe handling | <ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Electrostatic discharge may be generated during pumping - this may result in fire. ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/sec until fill pipe submerged to twice its diameter, then ≤ 7 m/sec). ▶ Avoid splash filling. ▶ Do NOT use compressed air for filling discharging or handling operations. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of overexposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid generation of static electricity. ▶ DO NOT use plastic buckets. ▶ Earth all lines and equipment. |
|----------------------|---|

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|--------------------------|--|
| | <ul style="list-style-type: none"> ▶ Use spark-free tools when handling. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers in approved flammable liquid storage area. ▶ Store away from incompatible materials in a cool, dry, well-ventilated area. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ No smoking, naked lights, heat or ignition sources. ▶ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. ▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. ▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. ▶ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. ▶ Keep adsorbents for leaks and spills readily available. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. <p>In addition, for tank storages (where appropriate):</p> <ul style="list-style-type: none"> ▶ Store in grounded, properly designed and approved vessels and away from incompatible materials. ▶ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up. ▶ Storage tanks should be above ground and diked to hold entire contents. |

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|--|
| Suitable container | <ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic. |
| Storage incompatibility | <p>Alcohols</p> <ul style="list-style-type: none"> ▶ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents. ▶ reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen ▶ react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium ▶ should not be heated above 49 deg. C. when in contact with aluminium equipment <p>Secondary alcohols and some branched primary alcohols may produce potentially explosive peroxides after exposure to light and/ or heat.</p> |



+ X X X + X +

X — Must not be stored together
0 — May be stored together with specific preventions
+ — May be stored together

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|------------------------------|-------------------|-----------------------------|--------------------------------|---------------------------------|---------------|---------------|
| Australia Exposure Standards | xylene | Xylene (o-, m-, p- isomers) | 350 mg/m ³ / 80 ppm | 655 mg/m ³ / 150 ppm | Not Available | Not Available |
| Australia Exposure Standards | diacetone alcohol | Diacetone alcohol | 238 mg/m ³ / 50 ppm | Not Available | Not Available | Not Available |
| Australia Exposure Standards | isobutanol | Isobutyl alcohol | 152 mg/m ³ / 50 ppm | Not Available | Not Available | Not Available |

EMERGENCY LIMITS

| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|-------------------|---|---------------|---------------|---------------|
| xylene | Xylenes | Not Available | Not Available | Not Available |
| diacetone alcohol | Hydroxy-4-methyl-2-pentanone, 4-; (Diacetone alcohol) | 50 ppm | 50 ppm | 2100 ppm |
| isobutanol | Isobutyl alcohol | 150 ppm | 1300 ppm | 8000 ppm |

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| Ingredient | Original IDLH | Revised IDLH |
|-------------------|---------------|-----------------|
| xylene | 1,000 ppm | 900 ppm |
| diacetone alcohol | 2,100 ppm | 1,800 [LEL] ppm |
| isobutanol | 8,000 ppm | 1,600 ppm |

MATERIAL DATA

None assigned. Refer to individual constituents.

Exposure controls

| Appropriate engineering controls | <p>CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" style="width: 100%;"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" style="width: 100%;"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|---|---|----------------------|------------|--|---------------------------------|---|-------------------------------|--|-------------------------------|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|
| Type of Contaminant: | Air Speed: | | | | | | | | | | | | | | | | | | |
| solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | | | | | | | | | | | | | | | | | | |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | | | | | | | | | | | | | | | | | | |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | | | | | | | | | | | | | | | | | | |
| Lower end of the range | Upper end of the range | | | | | | | | | | | | | | | | | | |
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| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | | | | | | | | | | | | | | | | | | |
| 3: Intermittent, low production. | 3: High production, heavy use | | | | | | | | | | | | | | | | | | |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only | | | | | | | | | | | | | | | | | | |
| Personal protection |  | | | | | | | | | | | | | | | | | | |
| Eye and face protection | <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] | | | | | | | | | | | | | | | | | | |
| Skin protection | See Hand protection below | | | | | | | | | | | | | | | | | | |
| Hands/feet protection | <ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> ▶ frequency and duration of contact, ▶ chemical resistance of glove material, ▶ glove thickness and ▶ dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> ▶ When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. ▶ When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS | | | | | | | | | | | | | | | | | | |

Grey Epoxy Reducer Medium

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|-------------------------|--|
| | <ul style="list-style-type: none"> ▶ 2161.10.1 or national equivalent) is recommended. ▶ Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. ▶ Contaminated gloves should be replaced. <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower. <p>Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.</p> |
| Thermal hazards | Not Available |

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Grey Epoxy Reducer Medium

| Material | CPI |
|-------------------|---------|
| ##diacetone | alcohol |
| BUTYL | C |
| BUTYL/NEOPRENE | C |
| HYPALON | C |
| NAT+NEOPR+NITRILE | C |
| NATURAL RUBBER | C |
| NATURAL+NEOPRENE | C |
| NEOPRENE | C |
| NEOPRENE/NATURAL | C |
| NITRILE | C |
| NITRILE+PVC | C |
| PE/EVAL/PE | C |
| PVA | C |
| PVC | C |
| PVDC/PE/PVDC | C |
| TEFLON | C |
| VITON | C |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 10 x ES | A-AUS / Class 1 | - | A-PAPR-AUS / Class 1 |
| up to 50 x ES | Air-line* | - | - |
| up to 100 x ES | - | A-3 | - |
| 100+ x ES | - | Air-line** | - |

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| | | | |
|--|-------------------|--|---------------|
| Appearance | Flammable liquid. | | |
| Physical state | Liquid | Relative density (Water = 1) | Not Available |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | Not Available |

Continued...

Grey Epoxy Reducer Medium

| | | | |
|---|---------------|---|----------------|
| Initial boiling point and boiling range (°C) | Not Available | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | 27 (xylene) | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | Flammable. | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water (g/L) | Not Available | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

SECTION 10 STABILITY AND REACTIVITY

| | |
|---|---|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Presence of heat source and ignition source ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

| | |
|----------------|---|
| Inhaled | <p>Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression. As a rule, these compounds may also act as general anaesthetics.</p> <p>Systemic poisoning produced by general anaesthesia is characterised by lightheadedness, nervousness, apprehension, euphoria, confusion, dizziness, drowsiness, tinnitus, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness and respiratory depression and arrest. Cardiac arrest may result from cardiovascular collapse. Bradycardia, and hypotension may also be produced.</p> <p>Inhaled alkylbenzene vapours cause death in animals at air levels that are relatively similar (typically LC50s are in the range 5000 -8000 ppm for 4 to 8 hour exposures). It is likely that acute inhalation exposure to alkylbenzenes resembles that to general anaesthetics.</p> <p>Alkylbenzenes are not generally toxic other than at high levels of exposure. This may be because their metabolites have a low order of toxicity and are easily excreted. There is little or no evidence to suggest that metabolic pathways can become saturated leading to spillover to alternate pathways. Nor is there evidence that toxic reactive intermediates, which may produce subsequent toxic or mutagenic effects, are formed</p> <p>Diacetone alcohol is primarily a narcotic and anticonvulsive. Inhalation exposure of mice rats, rabbits and cats at 2100 ppm for 1-3 hours produced somnolence after a period of restlessness and excitability and mucous membrane irritation. Symptoms of intoxication (narcosis) are rapidly decreasing respiration, marked decrease in blood pressure, relaxation of muscles and absence of conjunctival reflexes</p> <p>Exposure to aliphatic alcohols with more than 3 carbons may produce central nervous system effects such as headache, dizziness, drowsiness, muscle weakness, delirium, CNS depression, coma, seizure, and neurobehavioural changes. Symptoms are more acute with higher alcohols. Respiratory tract involvement may produce irritation of the mucosa, respiratory insufficiency, respiratory depression secondary to CNS depression, pulmonary oedema, chemical pneumonitis and bronchitis. Cardiovascular involvement may result in arrhythmias and hypotension. Gastrointestinal effects may include nausea and vomiting. Kidney and liver damage may result following massive exposures. The alcohols are potential irritants being, generally, stronger irritants than similar organic structures that lack functional groups (e.g. alkanes) but are much less irritating than the corresponding amines, aldehydes or ketones. Alcohols and glycols (diols) rarely represent serious hazards in the workplace, because their vapour concentrations are usually less than the levels which produce significant irritation which, in turn, produce significant central nervous system effects as well.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination</p> <p>Headache, fatigue, lassitude, irritability and gastrointestinal disturbances (e.g., nausea, anorexia and flatulence) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Transient memory loss, renal impairment, temporary confusion and some evidence of disturbance of liver function was reported in three workers overcome by gross exposure to xylene (10000 ppm). One worker died and autopsy revealed pulmonary congestion, oedema and focal alveolar haemorrhage. Volunteers inhaling xylene at 100 ppm for 5 to 6 hours showed changes in manual coordination reaction time and slight ataxia. Tolerance developed during the workweek but was lost over the weekend. Physical exercise may antagonise this effect. Xylene body burden in humans exposed to 100 or 200 ppm xylene in air depends on the amount of body fat with 4% to 8% of total absorbed xylene accumulating in adipose tissue.</p> <p>Isobutanol appears to be more toxic than n-butyl alcohol. A 4-hour inhalation exposure of rats at 8000 ppm resulted in deaths.</p> <p>Mice exposed at 2125 ppm isobutyl alcohol for 223 hours in a series of intermittent exposures, each lasting 9.25 hours did not show signs of toxic injury. In a second study mice were narcotised repeatedly following a series of intermittent exposures that totalled 136 hours at a concentration of 6400 ppm - no mortalities were recorded.</p> <p>Xylene is a central nervous system depressant. Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.</p> |
|----------------|---|

Grey Epoxy Reducer Medium

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|----------------------------|---|
| <p>Ingestion</p> | <p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result. Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis). Accidental ingestion of the material may be damaging to the health of the individual. Effects on the nervous system characterise over-exposure to higher aliphatic alcohols. These include headache, muscle weakness, giddiness, ataxia, (loss of muscle coordination), confusion, delirium and coma. Gastrointestinal effects may include nausea, vomiting and diarrhoea. In the absence of effective treatment, respiratory arrest is the most common cause of death in animals acutely poisoned by the higher alcohols. Aspiration of liquid alcohols produces an especially toxic response as they are able to penetrate deeply in the lung where they are absorbed and may produce pulmonary injury. Those possessing lower viscosity elicit a greater response. The result is a high blood level and prompt death at doses otherwise tolerated by ingestion without aspiration. In general the secondary alcohols are less toxic than the corresponding primary isomers. As a general observation, alcohols are more powerful central nervous system depressants than their aliphatic analogues. In sequence of decreasing depressant potential, tertiary alcohols with multiple substituent OH groups are more potent than secondary alcohols, which, in turn, are more potent than primary alcohols. The potential for overall systemic toxicity increases with molecular weight (up to C7), principally because the water solubility is diminished and lipophilicity is increased. Within the homologous series of aliphatic alcohols, narcotic potency may increase even faster than lethality Only scanty toxicity information is available about higher homologues of the aliphatic alcohol series (greater than C7) but animal data establish that lethality does not continue to increase with increasing chain length. Aliphatic alcohols with 8 carbons are less toxic than those immediately preceding them in the series. 10 -Carbon n-decyl alcohol has low toxicity as do the solid fatty alcohols (e.g. lauryl, myristyl, cetyl and stearyl). However the rat aspiration test suggests that decyl and melted dodecyl (lauryl) alcohols are dangerous if they enter the trachea. In the rat even a small quantity (0.2 ml) of these behaves like a hydrocarbon solvent in causing death from pulmonary oedema. Primary alcohols are metabolised to corresponding aldehydes and acids; a significant metabolic acidosis may occur. Secondary alcohols are converted to ketones, which are also central nervous system depressants and which, in the case of the higher homologues persist in the blood for many hours. Tertiary alcohols are metabolised slowly and incompletely so their toxic effects are generally persistent. 5 ml/kg Diacetone alcohol, administered by gavage, to rabbits, produced marked respiratory depression and narcosis. In rats DAA had a haemolytic action persisting for several days after administration of 2 ml/kg by gavage. The liver showed increasing numbers of lymphocytes, followed by cloudy swelling, vacuolisation and granulation of the cytoplasm, possibly due to haemolysis. Animal tests have produced anaemia and damage to kidneys and liver.</p> |
| <p>Skin Contact</p> | <p>Skin contact with the material may be harmful; systemic effects may result following absorption. The material produces moderate skin irritation; evidence exists, or practical experience predicts, that the material either ▶ produces moderate inflammation of the skin in a substantial number of individuals following direct contact, and/or ▶ produces significant, but moderate, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Application of isobutanol to human skin produced slight erythema and hyperaemia.</p> |
| <p>Eye</p> | <p>When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation. Instillation of isobutanol into a rabbit's eye caused moderate to severe irritation but no permanent injury to the cornea. No evidence of irritation was found when human volunteers were exposed to repeated 8 hour exposures to 100 ppm vapour. The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.</p> |
| <p>Chronic</p> | <p>On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. There is some evidence that human exposure to the material may result in developmental toxicity. This evidence is based on animal studies where effects have been observed in the absence of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not secondary non-specific consequences of the other toxic effects. Prolonged or repeated contact with xylenes may cause defatting dermatitis with drying and cracking. Chronic inhalation of xylenes has been associated with central nervous system effects, loss of appetite, nausea, ringing in the ears, irritability, thirst anaemia, mucosal bleeding, enlarged liver and hyperplasia. Exposure may produce kidney and liver damage. In chronic occupational exposure, xylene (usually mixed with other solvents) has produced irreversible damage to the central nervous system and ototoxicity (damages hearing and increases sensitivity to noise), probably due to neurotoxic mechanisms. Industrial workers exposed to xylene with a maximum level of ethyl benzene of 0.06 mg/l (14 ppm) reported headaches and irritability and tired quickly. Functional nervous system disturbances were found in some workers employed for over 7 years whilst other workers had enlarged livers. Xylene has been classed as a developmental toxin in some jurisdictions. Small excess risks of spontaneous abortion and congenital malformation were reported amongst women exposed to xylene in the first trimester of pregnancy. In all cases, however, the women were also exposed to other substances. Evaluation of workers chronically exposed to xylene has demonstrated lack of genotoxicity. Exposure to xylene has been associated with increased risks of haemopoietic malignancies but, again, simultaneous exposure to other substances (including benzene) complicates the picture. A long-term gavage study to mixed xylenes (containing 17% ethyl benzene) found no evidence of carcinogenic activity in rats and mice of either sex. Three out of 19 rats dosed orally with 0.2 ml isobutanol developed either forestomach carcinomas, liver cell carcinoma or myelogenous leukaemia and benign tumours were more prevalent than those found in a control group of animals Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis). Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]</p> |

| | | |
|---|---|--|
| <p>Grey Epoxy Reducer Medium</p> | <p>TOXICITY Not Available</p> | <p>IRRITATION Not Available</p> |
| <p>xylene</p> | <p>TOXICITY Dermal (rabbit) LD50: >1700 mg/kg^[2] Inhalation (rat) LC50: 5000 ppm/4h^[2] Oral (rat) LD50: 4300 mg/kg^[2]</p> | <p>IRRITATION Eye (human): 200 ppm irritant Eye (rabbit): 5 mg/24h SEVERE Eye (rabbit): 87 mg mild Skin (rabbit): 500 mg/24h moderate</p> |

Grey Epoxy Reducer Medium

| | | |
|--------------------------|--|------------------------------------|
| diacetone alcohol | TOXICITY | IRRITATION |
| | dermal (rat) LD50: >1875 mg/kg ^[1] | Eye (human): 100 ppm/15 mins. |
| | Oral (rat) LD50: 2520 mg/kg ^[2] | Eye (rabbit): 5 mg SEVERE |
| | | Skin (rabbit): 500 mg open mild |
| isobutanol | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: >2000 mg/kg ^[1] | Eye (rabbit): 2 20 mg/24h-moderate |
| | Inhalation (rat) LC50: 19.2 mg/L/4H ^[2] | Eye (rabbit): 2 mg/24h - SEVERE |
| | Oral (rat) LD50: 2460 mg/kg.E ^[2] | Skin (rabbit): mg (open)-SEVERE |
| Legend: | 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances | |

| | |
|----------------------------------|---|
| Grey Epoxy Reducer Medium | Not available. |
| XYLENE | <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> <p>The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reproductive effector in rats</p> |
| DIACETONE ALCOHOL | <p>No significant acute toxicological data identified in literature search.</p> <p>For diacetone alcohol (DAA): Acute toxicity: Oral LD50 of diacetone alcohol is more than 4,000 mg/kg. The lowest reported toxic concentration for human is 0.475 g/m³, although the reliability is not sure because of too old study and no detailed information. This chemical is moderately irritating to skin and irritating to eyes but there is no available data for sensitisation.</p> <p>Repeat dose toxicity: In oral rat study by an OECD combined repeated dose and reproductive/developmental toxicity screening test [TG 422] at doses of 0, 30, 100, 300 and 1,000 mg/kg/day for at least 44 days, decreased locomotor activity and less response to stimulation by knocking sounds or palpation were observed in males and females of the 300 and 1,000 mg/kg groups. Histopathological examination revealed increases of deposition of hyaline droplets in the proximal tubular epithelium at doses of 100 mg/kg or more, basophilic tubules at doses of 300 and 1,000 mg/kg and dilatation of the distal tubules at dose of 1,000 mg/kg in male kidneys. Slight but no significant increases of dilated distal tubules and fatty degeneration of the proximal tubular epithelium were observed in female kidneys at doses of 300 and 1,000 mg/kg. Furthermore, hepatocellular hypertrophy was evident in both sexes of the 1,000 mg/kg group, and vacuolization of the cells of the zona fasciculata in the adrenals of males receiving 1,000 mg/kg. Based on renal toxicity in male, NOAEL by oral administration was considered 30 mg/kg/day.</p> <p>An inhalation rat study conducted for 6 hr/day, 6 day/week, 6 weeks at doses of 0.232, 1.035 and 4.494 g/m³ demonstrated the histologic changes in the proximal tubules of the kidneys toxicity in males at the highest dose. As only liver weight was increased at mid dose, NOAEL was considered at 1.035 g/m³ for 6 hr/day, 6 day/week. The daily intake is roughly calculated as 156 mg/kg/day.</p> <p>Reproductive and developmental toxicity: In reproductive /developmental toxicity study [OECD TG 422], there were no statistically significant adverse effects noted at any dose. However, the composite of data at the 1,000 mg/kg suggest there may be chemically related adverse effects such as decreased tendency in the fertility index, number of implantations, implantation index and birth index with two mothers ability not to normally carry the litter. Therefore, a NOAEL for reproductive/developmental toxicity was considered to be 300 mg/kg/day.</p> <p>Genotoxicity: Evidence of malformations was not observed at any dose. This chemical was not genotoxic in bacterial test and chromosomal aberration test <i>in vitro</i> [OECD TG 471 & 473].</p> <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> <p>Inhalation (human) TCLo: 400 ppm resp.effect</p> |
| ISOBUTANOL | <p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.</p> <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> |

| | | | |
|--|---|---------------------------------|---|
| Acute Toxicity | ✔ | Carcinogenicity | ⊘ |
| Skin Irritation/Corrosion | ✔ | Reproductivity | ⊘ |
| Serious Eye Damage/Irritation | ✔ | STOT - Single Exposure | ✔ |
| Respiratory or Skin sensitisation | ⊘ | STOT - Repeated Exposure | ⊘ |
| Mutagenicity | ⊘ | Aspiration Hazard | ⊘ |

Grey Epoxy Reducer Medium

Legend:

- – Data available but does not fit the criteria for classification
- ✓ – Data required to make classification available
- – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

| Ingredient | Endpoint | Test Duration (hr) | Species | Value | Source |
|-------------------|----------|--------------------|-------------------------------|---------------|--------|
| xylene | LC50 | 96 | Fish | 0.0013404mg/L | 4 |
| xylene | EC50 | 48 | Crustacea | >3.4mg/L | 2 |
| xylene | EC50 | 72 | Algae or other aquatic plants | 4.6mg/L | 2 |
| xylene | EC50 | 24 | Crustacea | 0.711mg/L | 4 |
| xylene | NOEC | 73 | Algae or other aquatic plants | 0.44mg/L | 2 |
| diacetone alcohol | LC50 | 96 | Fish | >100mg/L | 2 |
| diacetone alcohol | EC50 | 48 | Crustacea | >1000mg/L | 2 |
| diacetone alcohol | EC50 | 72 | Algae or other aquatic plants | >1000mg/L | 2 |
| diacetone alcohol | EC50 | 336 | Crustacea | >100mg/L | 2 |
| diacetone alcohol | NOEC | 504 | Crustacea | 100mg/L | 2 |
| isobutanol | LC50 | 96 | Fish | 99.508mg/L | 3 |
| isobutanol | EC50 | 48 | Crustacea | ca.600mg/L | 1 |
| isobutanol | EC50 | 96 | Algae or other aquatic plants | 451.344mg/L | 3 |
| isobutanol | EC50 | 384 | Crustacea | 23.204mg/L | 3 |
| isobutanol | NOEC | 504 | Crustacea | 4mg/L | 5 |

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|-------------------|------------------------------|-----------------------------|
| xylene | HIGH (Half-life = 360 days) | LOW (Half-life = 1.83 days) |
| diacetone alcohol | HIGH | HIGH |
| isobutanol | LOW (Half-life = 14.42 days) | LOW (Half-life = 4.15 days) |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|-------------------|------------------------|
| xylene | MEDIUM (BCF = 740) |
| diacetone alcohol | LOW (LogKOW = -0.3376) |
| isobutanol | LOW (LogKOW = 0.76) |

Mobility in soil

| Ingredient | Mobility |
|-------------------|----------------------|
| diacetone alcohol | HIGH (KOC = 1) |
| isobutanol | MEDIUM (KOC = 2.048) |

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

| | |
|-------------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed. |
|-------------------------------------|---|

SECTION 14 TRANSPORT INFORMATION

Labels Required

Continued...

Grey Epoxy Reducer Medium



| | |
|-------------------------|-----|
| | |
| Marine Pollutant | NO |
| HAZCHEM | •3Y |

Land transport (ADG)

| | | | | | |
|-------------------------------------|--|--------------------|-----------|------------------|----------------|
| UN number | 1263 | | | | |
| Packing group | III | | | | |
| UN proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) | | | | |
| Environmental hazard | No relevant data | | | | |
| Transport hazard class(es) | <table border="0" style="width: 100%;"> <tr> <td style="width: 15%;">Class</td> <td style="border-left: 1px dashed black;">3</td> </tr> <tr> <td>Subrisk</td> <td style="border-left: 1px dashed black;">Not Applicable</td> </tr> </table> | Class | 3 | Subrisk | Not Applicable |
| Class | 3 | | | | |
| Subrisk | Not Applicable | | | | |
| Special precautions for user | <table border="0" style="width: 100%;"> <tr> <td style="width: 15%;">Special provisions</td> <td style="border-left: 1px dashed black;">163 223 *</td> </tr> <tr> <td>Limited quantity</td> <td style="border-left: 1px dashed black;">5 L</td> </tr> </table> | Special provisions | 163 223 * | Limited quantity | 5 L |
| Special provisions | 163 223 * | | | | |
| Limited quantity | 5 L | | | | |

Air transport (ICAO-IATA / DGR)

| | | | | | | | | | | | | | | | |
|---|---|--------------------|-------------|---------------------------------|----------------|-------------------------------|-------|--|-----|--|------|---|------|--|------|
| UN number | 1263 | | | | | | | | | | | | | | |
| Packing group | III | | | | | | | | | | | | | | |
| UN proper shipping name | Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds) | | | | | | | | | | | | | | |
| Environmental hazard | No relevant data | | | | | | | | | | | | | | |
| Transport hazard class(es) | <table border="0" style="width: 100%;"> <tr> <td style="width: 15%;">ICAO/IATA Class</td> <td style="border-left: 1px dashed black;">3</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td style="border-left: 1px dashed black;">Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td style="border-left: 1px dashed black;">3L</td> </tr> </table> | ICAO/IATA Class | 3 | ICAO / IATA Subrisk | Not Applicable | ERG Code | 3L | | | | | | | | |
| ICAO/IATA Class | 3 | | | | | | | | | | | | | | |
| ICAO / IATA Subrisk | Not Applicable | | | | | | | | | | | | | | |
| ERG Code | 3L | | | | | | | | | | | | | | |
| Special precautions for user | <table border="0" style="width: 100%;"> <tr> <td style="width: 15%;">Special provisions</td> <td style="border-left: 1px dashed black;">A3 A72 A192</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td style="border-left: 1px dashed black;">366</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td style="border-left: 1px dashed black;">220 L</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td style="border-left: 1px dashed black;">355</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td style="border-left: 1px dashed black;">60 L</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td style="border-left: 1px dashed black;">Y344</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td style="border-left: 1px dashed black;">10 L</td> </tr> </table> | Special provisions | A3 A72 A192 | Cargo Only Packing Instructions | 366 | Cargo Only Maximum Qty / Pack | 220 L | Passenger and Cargo Packing Instructions | 355 | Passenger and Cargo Maximum Qty / Pack | 60 L | Passenger and Cargo Limited Quantity Packing Instructions | Y344 | Passenger and Cargo Limited Maximum Qty / Pack | 10 L |
| Special provisions | A3 A72 A192 | | | | | | | | | | | | | | |
| Cargo Only Packing Instructions | 366 | | | | | | | | | | | | | | |
| Cargo Only Maximum Qty / Pack | 220 L | | | | | | | | | | | | | | |
| Passenger and Cargo Packing Instructions | 355 | | | | | | | | | | | | | | |
| Passenger and Cargo Maximum Qty / Pack | 60 L | | | | | | | | | | | | | | |
| Passenger and Cargo Limited Quantity Packing Instructions | Y344 | | | | | | | | | | | | | | |
| Passenger and Cargo Limited Maximum Qty / Pack | 10 L | | | | | | | | | | | | | | |

Sea transport (IMDG-Code / GGVSee)

| | | | | | | | |
|-------------------------------------|--|------------|----------|--------------------|-----------------|--------------------|-----|
| UN number | 1263 | | | | | | |
| Packing group | III | | | | | | |
| UN proper shipping name | PAINT (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) | | | | | | |
| Environmental hazard | Not Applicable | | | | | | |
| Transport hazard class(es) | <table border="0" style="width: 100%;"> <tr> <td style="width: 15%;">IMDG Class</td> <td style="border-left: 1px dashed black;">3</td> </tr> <tr> <td>IMDG Subrisk</td> <td style="border-left: 1px dashed black;">Not Applicable</td> </tr> </table> | IMDG Class | 3 | IMDG Subrisk | Not Applicable | | |
| IMDG Class | 3 | | | | | | |
| IMDG Subrisk | Not Applicable | | | | | | |
| Special precautions for user | <table border="0" style="width: 100%;"> <tr> <td style="width: 15%;">EMS Number</td> <td style="border-left: 1px dashed black;">F-E, S-E</td> </tr> <tr> <td>Special provisions</td> <td style="border-left: 1px dashed black;">163 223 367 955</td> </tr> <tr> <td>Limited Quantities</td> <td style="border-left: 1px dashed black;">5 L</td> </tr> </table> | EMS Number | F-E, S-E | Special provisions | 163 223 367 955 | Limited Quantities | 5 L |
| EMS Number | F-E, S-E | | | | | | |
| Special provisions | 163 223 367 955 | | | | | | |
| Limited Quantities | 5 L | | | | | | |

Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code

| Source | Ingredient | Pollution Category |
|---|-------------------|--------------------|
| IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk | xylene | Y |
| IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk | diacetone alcohol | Z |
| IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk | isobutanol | Z |

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

| | |
|--|---|
| Australia Exposure Standards | Australia Inventory of Chemical Substances (AICS) |
| Australia Hazardous Substances Information System - Consolidated Lists | International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs |

DIACETONE ALCOHOL(123-42-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

| | |
|--|---|
| Australia Exposure Standards | Australia Inventory of Chemical Substances (AICS) |
| Australia Hazardous Substances Information System - Consolidated Lists | |

ISOBUTANOL(78-83-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

| | |
|--|---|
| Australia Exposure Standards | Australia Inventory of Chemical Substances (AICS) |
| Australia Hazardous Substances Information System - Consolidated Lists | |

| National Inventory | Status |
|-------------------------------|--|
| Australia - AICS | Y |
| Canada - DSL | Y |
| Canada - NDSL | N (xylene; diacetone alcohol; isobutanol) |
| China - IECSC | Y |
| Europe - EINEC / ELINCS / NLP | Y |
| Japan - ENCS | Y |
| Korea - KECI | Y |
| New Zealand - NZIoC | Y |
| Philippines - PICCS | Y |
| USA - TSCA | Y |
| Legend: | Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average
 PC – STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index

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