



## Technical Data Sheet

Date of issue	Revision Date	Version
14/07/17	25/08/21	1.8
Product Code	Product Name	
-----	<b>AEROSOL</b>	

DNA® **made in Australia** and Normfest™ made in Germany Aerosols are designed so anyone can create custom paint effects at home without needing professional spray-painting equipment or purchase commercial quantities of paints. Normfest™ Aerosols have been tested and approved by DNA®.

Designed for easy use, Below are a few basic instructions for each of the products to help you achieve best results. Be sure to read the instructions on the can and Tech Data Sheet for the specific product you are using.

Given the multitude of applications, different surface preparations, other variables and the effects of storage and usage conditions that are beyond our control, we assume no liability for the results of the product's use. We always recommend carrying out your own tests BEFORE commencing every job.

### General Guide:

Shake very vigorously for at least 3-5 min before use and as required during use. Always use in a well-ventilated area. Ensure item to be painted has been cleaned, sanded (if applicable) and prepared correctly.

Coverage will vary depending on product used, how many coats, surface area, gaps or surface. Always spray in warm and dry environment. Between 15 ~ 30°C. Humidity below 70% is recommended.

For best results, UV protection & durability we recommend the use of 2K Gloss Clear – Normfest™ Klarlack™ for your final finish. Do not spray in windy or dusty conditions.

After use: If storing aerosol, fully invert can and spray until spray becomes clean. Remove the nozzle and clean if required before storing.



**SDS:** Observe all safety precautions in relation to this product. Always wear appropriate PPE such as gloves, spray suit, breathing mask etc.

### Product Instructions:

#### **Basecoat – Ground Coats**

Clean item with DNA® Wax and Grease Remover or Anti-Static Cleaner. Plastic items should be primed with DNA® Plastic Primer. Apply in light to medium coats, spraying distance approx. 20-30cm. Allow 10-15 min flash off between coats. Clearcoat with DNA® 1K or Normfest™ 2K Clear, or overcoat with DNA® Candy, Metal Flake, Basecoat, Candy Basecoat or Colour Change colours\*\* *Some colours need a specific ground coat colour to achieve correct colour (see below).*

DNA® Basecoat Color**	Ground Colour
 Molten Red	White
Lemon Bling	White
Tuscan Orange	White
Aussie Green	White
Aqua Blue	Ozone Blue
Avatar Blue	Grey
Purple Pulse	Grey
Berry Red	White
Mad Magenta	Grey
Hyper Pink	Pink Pill
Carbon Eclipse	Grey
Black Magic	Grey

#### **Colour Shift Basecoat (Part # AC1\_ \_)**

DNA® Colourshift recommended for use over DNA® Black Basecoat as ground coat, other colours can be used to achieve a different colour effect. Apply 2-3 medium wet coats, or until desired coverage, or effect is achieved, spraying distance approx. 20-30cm. Allow 10-15 min. flash off between coats. Clear coat with DNA® 1K or Normfest™ 2K Clear.

#### **Candy (Part # AC\_ \_)**

DNA® Candy recommended for use over DNA® Silver or Metal Flake Other colour ground coats can also be used to achieve different colour effects. Apply in wet coats with a 60% overlap pattern to achieve even coverage. Allow 10-15 min. flash off between coats. Apply 2-3 (4) coats or until desired coverage is achieved, spraying distance approx. 20-30cm. Use care not to overlap onto areas already coated, as candies will get darker with more coats. Once fully dry (normally 15-20 min.), clearcoat with DNA® 1K or Normfest™ 2K Clear. **Note:** Candy will dull or fade when exposed to high UV or sunlight.

#### **Candy Basecoats (Part # ACB\_ \_)**

DNA® Candy Basecoat for use over DNA® specific ground coat colours (see below). Apply in medium wet coats until desired coverage is achieved, spraying distance approx. 20-30cm. Allow 10-15 min flash off between coats. Overcoat with DNA® 1K or Normfest™ 2K Clear.

Basecoat Color**	Ground Colour
 El Nino Orange	Grey
Yellow Vortex	White
Tsunami Green	White
Tropical Green	White
Cyclone Blue	White
Typhoon Blue	White
Purple Storm	White
Violet Thunder	White
Mudslide	White
Spilt Blood	Black
Cherry Black	Black

Blood Red	Black
Midnight Blue	Black
Candy Wine	Black
Gold Eclipse	Black
Cobalt Blue	Black

**Fluro Basecoats** (Part #AF\_ )

DNA® Fluro for use over a white ground coat. Apply 2-3 medium wet coats, or until desired coverage is achieved, spraying distance approx. 20-30cm. Allow 10-15 min. flash off between coats. Clear coat with DNA® 1K or Normfest™ 2K Clear. **Note:** Fluro basecoats will dull or fade when exposed to high UV or sunlight.

**Metal Flake** (Part # AM10\_ )

DNA® Flake for use over ground coat/basecoat of your choice. Apply in medium wet coats until desired coverage is achieved, spraying distance approx. 20-30cm. Allow 10-15 min. flash off between coats. Overcoat with DNA® Candy aerosols or DNA® 1K or Normfest™ 2K Clear.

**Heat Resistant Black and Silver 650°C** (part # 2893-886, 2893-887)

Normfest™ Corona Matt Black or Silver is a high quality fast-drying heat resistant paint to +650°C, has good adhesion properties on paneling, metal, plastic, and wood. The high solids content ensures excellent covering power, scratch resistance and weathering. Clean the surface of any rust, dirt etc. and dry. Apply several coats, spraying distance approx. 30cm. Tack free 10 min. Dust free 30 min. CAUTION! 100% hardening can only be achieved by heating slowly from +250°C. No clear coat necessary.

**Alloy – Heat Resistant Primer** (Part # 2893-881)

Normfest™ Aluminium Primer offers heat-resistant corrosion protection up to +600°C, primer for adhesion on all metallic substrates. Once dry is abrasion resistant, can be painted and welded. Apply a thin coating in several layers, spraying distance approx. 30cm. The surface is tack free after 10 mins. WARNING! 100% hardening can only be achieved by heating to over 200°C for 20 min. May be painted wet on wet with all standard paints after only 10-15 minutes at 20°C and sanded after 30 minutes.

**Matt Black Kroma Lackspray** (part # 2893-884)

Normfest™ Matt Black is a high quality fast drying nitro-combination paint with good adhesion qualities. High solids excellent covering power, scratch resistant and extremely weather-resistant surface. After preparation, sand and prime the painted surface. Apply several thin coats, spraying distance approx. 30cm. Drying time at 20°C: dust dry after 10 min, tack free after 20 min, firm to touch after 60 min, completely dry after 24 hours. CAUTION! Incompatible with synthetic resin paint. Do not clear coat.

**Lackspray – various colours** (many part #'s)

Normfest™ spray paint is a high quality fast drying nitro-combination paint with good adhesion qualities on paneling, metal, plastic, and wood. High solids excellent covering power, scratch resistant and extremely weather-resistant surface. Protects sheet metal against rusting. After preparation, sand and prime the painted surface, the substrate to be cleaned with Normfest™ Silicone Remover (part #2800-720). Apply several layers at a spraying distance approx. 30cm. Drying time at 20°C: dust dry after 10 min, tack free after 20 min, firm to touch after 60 min, completely dry after 24 hours. CAUTION! Incompatible with synthetic resin paint. Do not clear coat.

**Wheel Rim Silver-Star** (Part # 2893-883)

Normfest™ Silver-Star is used to repair damage to painted rims. Especially good covering power, fast drying, abrasion resistant, car wash resistant, and extremely resistant to road salt, grit etc. Apply several thin coats, spraying distance approx. 30cm. Drying time at 20°C: dust dry after 15-20 min, firm to touch after 1-2 hours, completely dry after 6-8 days. Seal with clear coat as required.

**Blender Coat** (Part # 2800-780)

Normfest™ Fade-in paint colourless blender coat used for blending two-layer base coats, 2K top-coats, or 2K clear-coats. Spray onto the mist edge zone of the 2-layer base, 2K top-coat or 2K clear-coat in multiple light applications at a distance of about 25cm until a homogenous transition is achieved.

**Rednox Rust-Stop Primer** (Part # 2893-888)

Normfest™ Rednox is a red- brown in colour and prevents further rusting on bare metal surfaces. High covering power, weldable and suitable for painting over. Grind away all rust. Dust-dry in 10 mins., touch dry in 30 min. ready for masking in 1.5 hours. Ready for painting in approx. 0-15 min. with alkyd resin, acrylic resin, and cellulose lacquers. CAUTION! Cannot be used as a primer (precoat) for fillers.

**Rostinator Rust Converter** (Part # 2893-903)

Normfest™ Rostinator is a further development in Rust-stop primers. Remove all loose dirt, rust, and paint with a wire brush, clean, dry and remove grease from surfaces. Apply a thin coating in several layers, spraying distance approx. 20-30cm. The treatment/drying time is 14 hours. Rostinator is based on a synthetic resin which is not very resistant to solvents and often not compatible with nitro combination paints. Therefore, we recommend removing the Rostinator from the surface after complete rust conversion and then priming the converted surface with Normfest™ 2K Epoxy Primer.

**Plastic Primer** (Part # APLP)

DNA® Plastic Primer. Ensure item is finely sanded with grey scotchbrite pad or similar. Clean item with DNA® Anti-Static Cleaner. Apply 2 extremely light coats, spraying distance approx. 20cm, allow 5 min. flash off between coats.

**1K Multi-Purpose Primer** (Part # 2893-900 / 20)

Normfest™ (Multi Connect) in light or dark grey for pre-treatment of problematic surfaces such as aluminium, bare galvanized steel, thermosetting plastics, plastic, polyester, wood, factory priming and old paintwork. Particularly suited for protecting the edges of filled areas. Apply a thin coating in several layers, spraying distance approx. 20cm. May be painted wet on wet with all standard paints after only 10-15 minutes at 20°C and sanded after 30 minutes.

**1K Epoxy Etch Primer Grey /Black** (Part # APE0\_)

DNA® Epoxy Etch Primer is suitable for most metals. Clean surface with wax and grease remover. Apply 2-3 (4) coats or as required, spraying distance approx. 20cm. Allow 5-10 min. flash off between coats. Allow to dry 1 hour before fine wet sanding P800-P1200. Re-clean area and overcoat.

**1K Epoxy Primer Rust Stop / Grey / Black / White** (Part # 2893-907- )

Normfest™ Epoxy Primer for universal application & corrosion protection on metals. Suitable for re-coating with standard solvent and water-based paints. Dust free in 6 min, touch dry in 15 min. Drying times are for 30um at 20°C. Prepare & then clean surface with wax and grease remover. Apply 3-4 coats or as required. Allow to dry 20 min before fine wet sanding P800-P1200. Re-clean area and overcoat.

**1K High Build Filler** (Part # 2893-902-1)

Normfest™ High-Build Filler, suitable for aluminum, bare & galvanized steel sheet and factory primers, as well as hard plastics such as PVC, PPO/PA, ABS, PCT/PBT. Spraying distance approx. 20-30cm. Dust dry 3 mins, touch dry 8 min, may be sanded 20 mins.

**1K Gloss Clear and 1K Satin Gloss Clear** (Part #'s 2893-803, ACG01)

Normfest™ High Gloss Clear and DNA® 1K Satin Gloss are recommended for DIY and other finishes where you are simply wanting to seal your job and give your finished project some gloss. Apply in medium wet coats. Apply 2-3 coats, allowing 15 min flash off between coats. Spraying distance approx. 20-30cm. Allow to dry minimum 24 hrs. before handling. In colder environments, extended drying times will be required.

**Note:** Normfest™ High Gloss and DNA® Satin gloss clear has a poor chemical resistance. Not recommended for use where exposed to weather or sunlight for prolonged periods of time.

**2K Products: Before use,** Shake very vigorously for a minimum of 2-3 minutes, push the 'release' button at the base of the can to release the hardener and shake vigorously for a further 2-3 min. Allow 10-15 min flash off between coats. Apply 1-2 coats or until desired coverage is achieved. Spraying distance approx. 20-30cm. Will be touch dry after 15 min and cured in 48 hours. Once activated life is up to 48 hours. Compatible with all DNA® Custom Paints and Trident™ Water based Airbrush Paints.

**Note:** 2K Clear is a one-time use product, once activated contents should be used within 48 hours or discarded.

**2K Epoxy Primer Filler - Beige** (Part # 2800-760)

Normfest™ 2K Epoxy Primer Filler is a high fill with excellent adhesion and corrosion protection. Suitable for all bare and galvanized steel sheets, zinc, aluminum and anodized aluminium surfaces, filler, old paintwork and GFRP materials. Spraying distance approx. 25cm. Dust dry in 15 min, touch dry in 5 hours and ready to sand in 12 hours at 20°C or 30 min. at 60°C. **Contains No Isocyanates**

**2K Rapid Filler Primer** (Part # 2893-905)

Normfest™ 2K Rapid Filler Primer can be used on all sanded down old paintwork, metal substrates and fillers. spraying distance approx. 15-20cm. 1 hr. curing at 20°C, touch dry 5 min, firm after 11 min, may be sanded after 30 min. Only apply to sanded clean surfaces. **Contains No Isocyanates**

**2K Gloss Clear – Normfest™ Klarlack** (Part # 2800-770)

Tested and approved by DNA®, Normfest™ Klarlack is a true 2K Full Gloss Clear with activated hardener for professional results. Spraying distance approx. 20-30cm. Stronger chemical resistance and high UV protection.

**WARNING: Contains Isocyanates.**

**Galva 97 Zinc Primer** (Part # 2893-880)

Normfest™ Zinc Primer with 90% Zinc content (dry layer) provides high corrosion resistance. For metallic surfaces, reworking weld seams and galvanised parts at temps up to +490°C. Apply 2-3 thin coats, spraying distance approx. 30cm. May be welded after drying. Drying time 10 min and completely dry after 24 hrs.

**Galva 97 Silver Zinc/Alloy Primer** (Part # 2893-890)

Normfest™ Silver is a zinc/aluminium primer for metallic surfaces and for reworking weld seams, imperfections on galvanised parts etc. The 90% zinc/aluminium content, dry version, ensures good protection against corrosion due to

weather conditions, salt, and alkaline solutions. **High temperature resistance to 500°C.** Apply 2-3 thin coats, spraying distance approx. 30cm. Tack free after 15 min., may be painted over after 15-30 min, and completely dry after 24 hours at 20°C.

**ELOX Weldable Primer** (part # 2893-906)

Normfest™ single layer acrylic weldable primer for corrosion protection and improving the ignition contact in spot and gas-shielded welding. Stainless steel in colour and can be painted over with conventional one 1K and 2K protective paints. Temperature should be at least 15°C and spray at a distance of about 30cm. CAUTION! Wait for solvent to evaporate before welding.

**Antilox Protect - Welding Protection Spray – silicone free** (Part # 2893-908)

Normfest™ Weld separating spray that reliably prevents welding beads from adhering and fusing to the workplace and nozzle tip without impairing the weld seam eliminating the need to remove welding beads with a scraper and to carry out elaborate degreasing. Suitable for both electronic, gas and shielded arc welding. CAUTION! The application temperature should be at least +15°C. Flash off time depends on ambient temperature and thickness of coating.

**Bottom Guard Recoat** (part # 2892-881)

Normfest™ bottom guard recoat is a rubber-based stone chip protection with antirust and sound absorption properties. Protects the vehicle underbody, wheel arches, sills and other surface. Surface must be clean, dry dirt, grease and wax free. Spray at a distance of about 30cm, can be painted over in 60-90 min. Do not spray on engine, transmission, rotating, parts, springs, brakes and exhaust systems. Clean up with solvents.

**Wax & Grease Remover / Anti-Static Cleaner / Acetone** (Part #'s ACA04, ACA02, ACA08)

Spray on surface as required. Dry item thoroughly, with a clean dry lint free rag or cleaning wipe. For larger areas, several rags may be needed.

**Silicone Remover** (part 3 2800-720)

Normfest™ silicone remover is a surface cleaner for the removal of silicone prior to painting or general cleaning. Spray on surface and wipe clean with lint free rag or cleaning wipe.

**Gun Wash** (Part # ACA07)

DNA® Gun Wash is a heavy-duty cleaning solution specifically designed for cleaning spray guns and airbrushes. Jet nozzle to blast into those hard to rinse or clean areas of your airbrush or spray gun. Can be used for cleaning many items.

**Isopropyl Alcohol** (Part # ACA05)

DNA® Isopropyl Alcohol Cleaner is suitable for the removal of surface grime immediately prior to paint application. Also suitable for general cleaning and has strong antibacteriological qualities for disinfecting of surface areas. Other applications are cleaning electronic pins, contacts & connectors, computer keyboards, screens and computer equipment, telephone handsets, semi-conductors, electronics, fibre optics, PC boards, relays and other electronic devices, semi-conductors, office magnetic tape heads as well as medical equipment. Spray on surface as required. Dry item thoroughly with a clean dry lint free rag or cleaning wipe.

**Important:**

- Always check you have the latest Technical Data Sheet
- Always buy enough product to complete the entire job.
- If more than one container of the same colour, always mix all container contents together to ensure consistency of colour
- Products are for Professional Use Only

**Warranty:****DNA® will replace any faulty or defective goods.**

Goods are guaranteed for 12 months if stored in cool dry conditions. All information and data provided is given in good faith and intended as a general guide only. Given the many variables, including but not limited to; conditions of substrates, lack of or unsuitable preparation, application or use of product, mixing or straining, use of incompatible materials, different surface preparations, previous coatings and repairs, the effects of storage, equipment failure or use of incorrect equipment, air quality, humidity, or any other reason beyond the control of DNA® and DNA® reserves the right to make changes to formulations. On occasion batches may have slight variations such as colour or tone, these are not covered by warranty. This is among the many reasons the user must always test the product(s) prior to commencing any job to determine suitability and check in case there is an adverse reaction. You must also always do a spray out test panel to check the final finish and appearance. Furthermore DNA® offers no warranties of whatever nature and will not accept liability because of any failure express or implied as to merchantability or fitness for a particular use or purpose and will not accept liability for any specific or consequential damage because of using these products. If any goods are defective, you must not commence the job and must immediately contact your distributor or DNA®. Any faulty goods must be returned at the customers expense to the place of purchase with a copy of the original invoice or other proof of purchase to be eligible for the replacement of the faulty product or at the discretion of DNA® for a refund of the cost of goods only. The benefits provided to the consumer by the warranty are in addition to other rights and remedies available to the consumer under the law.

DNA® Custom Paints  
5-7 Keith Campbell Court Scoresby Victoria 3179 Australia  
61 3 9764 2088

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