



Technical Data Sheet

Date of issue	Revision Date	Version
10/11/16	11/06/19	1.2
Product Code	Product Name	
AH-	Hydrographic Activator	

DNA® Hydrographic Activator is a professional grade product, for activating hydrographic films. Designed to liquidise even the most demanding of films with ease, producing reliable wrapping ability, and perfect rinse qualities. DNA® Hydrographic Activator is very economical as only a single application is required at low air pressure. Less product use, less film distortion and better dipping.

Hydrographic Activator *Always check that you have the latest TDS*



MSDS

Observe all safety precautions in relation to this product's Material Safety Data Sheet



SAFETY

Always wear appropriate safety clothing, gloves, breathing & apparatus

STORAGE

Several years in cool, dry conditions

APPLICATION GUIDE:



1. Make sure the item to be hydro dipped is suitably prepared and coated in an appropriate basecoat colour, or intercoat such as DNA® FX Intercoat, allowed to flash off for 15-30 minutes.
2. Set hydro tank temperature to 25-35° C. Optimal temperature is 30° C
3. Position and float your hydro film (printed side down) in the tank, and allow to soak 60-90 seconds
4. Using a spray gun, lightly apply one application of DNA® Hydrographic Activator over the complete film area to activate (liquidize) the film.
5. Optimal spray gun set up is 1.3-1.4mm tip. Fan control fully open. Pressure 0.7 BAR (10 psi)
6. Once film is activated, the optimal dip window is 10-30 seconds
7. After removing item from tank, use a gentle spray rinse with fresh clean warm water, approx. 1-2 minutes to remove unwanted residue.
8. Allow to completely dry before clear coating. We recommend the use of DNA® Custom Clear, DNA® Diamond Clear or DNA® Flat/Satin Clears.
9. To tint films once applied, use DNA® Premixed Candy Colours, as per the relevant TDS, prior to clear coating

Important Information:

- Always check you have the latest Technical Data Sheet
- Always buy enough product to complete the entire job
- Products are for Professional Use Only

Warranty:

DNA will replace any faulty or defective goods.

You must always spray out a test panel and fully test prior to commencing any job to determine suitability, final finish and overall appearance. Goods are guaranteed for 12 months if stored in cool dry conditions. All information and data provided is given in good faith and intended as a general guide only for use by qualified professional painters and DNA will not accept liability as a result of any failure or lack of expertise on the part of the applicator, condition of substrates, lack of preparation, use of incompatible materials, equipment failure, use of incorrect equipment or any other reason beyond the control of DNA and further offers no warranties of whatever nature express or implied as to merchantability or fitness for a particular use or purpose and shall not accept liability for any specific or consequential damage as a result of using these products unless otherwise agreed to in writing. DNA paints reserves the right to make changes to formulations and on rare occasions batches may have slight variations such as colour or tone, these are not covered by warranty. If any goods are defective, you must not proceed to the job. Stop work immediately and contact your distributor or DNA Paints and point out the defect. Any faulty goods must be returned at the customers expense to the distributor or DNA paints with a copy of the original invoice or other proof of purchase to obtain a replacement of the faulty product or a refund for the cost of the goods. The benefits provided to the consumer by the warranty are in addition to other rights and remedies available to the consumer under the law.

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Mandatory Text for the supply of goods: Our goods come with guarantees that cannot be excluded under Australia Consumer Law. You are entitled to a replacement or refund for any major failure and compensation for any reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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