



## Technical Data Sheet

Date of issue	Revision Date	Version
18/03/09	09/06/19	1.3
Product Code	Product Name	
<b>PLP-</b>	<b>Plastic Primer</b>	

**Plastic Primer** is a premium quality New-Generation plastic primer that is easy to apply and has superior adhesion over a wide range of plastic substrates. \*Plastic Primer is a semi-transparent adhesion promoter and is specifically formulated for extremely high performance applications and dries to a satin matte finish to provide excellent adhesion on exterior and interior plastic automotive parts and other plastic surfaces.

**Plastic Primer** Always check that you have the latest TDS



**SURFACE PREP**  
Surface must be clean & dry



**MIXING RATIO**  
Ready to Spray



**NUMBER OF COATS**  
1 ~ 2 light coats



**CONVENTIONAL - GUN SET UP**  
1.2 ~ 1.5 Fluid tip  
15~25cm Spray distance  
20~45psi Air pressure  
10~15 cm Fan size

**HVLP - GUN SET UP**  
1.2 ~ 1.5 Fluid tip  
10~15cm Spray distance  
10~30psi Air pressure  
10~15 cm Fan size



**FLASH TIME @ 25°C**  
5~10 minutes



**CURE TIMES @ 25°C**  
Dust Free: 2 min.  
Tack Free: 5 min.



**THEORETICAL COVERAGE**  
10~14 m<sup>2</sup> per litre



**POT LIFE**  
Not Applicable



**SPRAYING VISCOSITY**  
Ford 4 Cup: 10 sec



**SAFETY**  
Always wear appropriate safety clothing, gloves, breathing & apparatus



**MSDS**  
Observe all safety precautions in relation to this products Material Safety Data Sheet



**CLEAN UP**  
Clean equipment with Gun Wash, Reducer or Thinners

**STORAGE**  
1 Year in cool, dry conditions

### QUICK APPLICATION GUIDE:

1. Thoroughly clean and degrease substrate to remove all mold release and or surface contaminants using DNA<sup>®</sup> Plastic Cleaner to ensure surface is completely free of all contaminants.
2. Spray 1~2 thin coats and let dry, you may now apply your next product.

### DETAILED APPLICATION GUIDE:

#### **SUBSTRATE CLEANING**



Thoroughly clean and degrease substrate to remove all mold release and or surface contaminants using DNA<sup>®</sup> Plastic Cleaner to ensure surface is completely free of all contaminants

#### **MIXING**



**Plastic Primer** is ready-to-use, no thinning or mixing is required.  
Shake contents before use.

#### **APPLICATION**



Check that you have followed the directions under substrate cleaning.  
Spray 1~2 thin coats with a 50% overlap.  
**Note:** Excessive film builds will have an adverse affect on adhesion.

#### **FLASH OFF**



@ 25°C 5~10 minutes.

#### **CURING TIME @ 25°C**



Dust Free: 2mins.  
Tack Free: 5mins.

Note: Do not wait longer than 1 hour before re-coating with chosen product.

If products being applied over **Plastic Primer** require baking, it is important to keep bake temperatures below 60°C.

**\*NOTE:** *Plastic Primer is suitable for a large variety of plastics, it is however recommended that you test the product on a small test panel or inconspicuous surface area before commencing the job.*

**Important Information:**

- Always check you have the latest Technical Data Sheet
- Always buy enough product to complete the entire job
- Products are for Professional Use Only

**Warranty:**

**DNA will replace any faulty or defective goods.**

You must always spray out a test panel and fully test prior to commencing any job to determine suitability, final finish and overall appearance. Goods are guaranteed for 12 months if stored in cool dry conditions. All information and data provided is given in good faith and intended as a general guide only for use by qualified professional painters and DNA will not accept liability as a result of any failure or lack of expertise on the part of the applicator, condition of substrates, lack of preparation, use of incompatible materials, equipment failure, use of incorrect equipment or any other reason beyond the control of DNA and further offers no warranties of whatever nature express or implied as to merchantability or fitness for a particular use or purpose and shall not accept liability for any specific or consequential damage as a result of using these products unless otherwise agreed to in writing. DNA paints reserves the right to make changes to formulations and on rare occasions batches may have slight variations such as colour or tone, these are not covered by warranty.

If any goods are defective, you must not proceed to the job. Stop work immediately and contact your distributor or DNA Paints and point out the defect.

Any faulty goods must be returned at the customers expense to the distributor or DNA paints with a copy of the original invoice or other proof of purchase to obtain a replacement of the faulty product or a refund for the cost of the goods. The benefits provided to the consumer by the warranty are in addition to other rights and remedies available to the consumer under the law.

**DNA paints**

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**Mandatory Text for the supply of goods:** Our goods come with guarantees that cannot be excluded under Australia Consumer Law. You are entitled to a replacement or refund for any major failure and compensation for any reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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