



## Technical Data Sheet

Date of issue  
22/11/05  
Product Code  
**GLA-**

Revision Date  
07/03/11  
Product Name  
**Gla-StikZ™**  
Version  
1.4

Gla-StikZ™ is an extraordinary glass adhesion promoter, easy and quick-to-apply, it sticks like nothing else you have used before and dries in minutes! Manufactured from the best quality raw materials, Gla-StikZ™ is a commercial grade product used extensively in specialized manufacturing facilities. Gla-StikZ™ is intended to be applied as a thin mist coat rendering this product extremely economical to use. The only preparation required is to clean the surface area thoroughly.

**Gla-StikZ™** *Always check that you have the latest TDS*



### **SURFACE PREP**

Surface must be clean & dry



### **MIXING RATIO**

Ready to Spray



### **SPRAY GUN**

HTE or Fine atomization gun



### **GUN SET UP**

1.2 Fluid tip  
15~20cm Spray distance  
20~30psi Air pressure  
10~15 cm Fan size



### **NUMBER OF COATS**

1 very light coat



### **FLASH TIME @ 20°C**

1 minute



### **CURE TIMES @ 20°C**

Not applicable



### **THEORETICAL COVERAGE**

8~12 m<sup>2</sup> per litre



### **POT LIFE**

Not Applicable



### **SPRAYING VISCOSITY**

Ford 4 Cup: 10 sec



### **SAFETY**

Always wear appropriate safety clothing, gloves, breathing & apparatus



### **MSDS**

Observe all safety precautions in relation to this products Material Safety Data Sheet



### **CLEAN UP**

Clean equipment with Gun Wash, Reducer or Thinners

### **STORAGE**

1 Year in cool, dry conditions

### **QUICK APPLICATION GUIDE:**

1. Thoroughly clean the surface and then remove all residues with DNA® Glass Prep taking care to ensure it is streak free. After this be careful that you thoroughly wipe off with a soft dry cloth.
2. When used in factory production, flaming the surface briefly is the best cleaning method.
3. Spray one thin mist coat and let dry, you may now apply your next product.

### **DETAILED APPLICATION GUIDE:**

#### **SUBSTRATE CLEANING**

Refer Glass Prep™ TDS for full Technical Data Specifications.



In order to clean the glass surface area correctly, it is vital to follow the steps as outlined in the Glass prep TDS  
*Note: Do not to handle the glass after it has been cleaned. Any dust, marks, scuffs or scratches may be visible*

#### **GUN SET UP**

Standard HTE or Fine atomization spray gun



Fluid Tip 1.2  
Spray Distance 10-15cm  
Air Pressure 20~30psi  
Material volume 1.5 turn  
Fan Size 15-20cm  
Spray distance 15-20cm

#### **MIXING**



Gla-StikZ™ is ready -to-use, no thinning or mixing is required. Shake contents before use.

#### **APPLICATION**



Apply one thin coat with a 30~40% spray overlap.

**FLASH OFF**

Allow 1 minute at ambient temperature

**CURING TIME**

Wait 6 minutes to dry. Once dry you may apply your chosen coating.

*For further information refer to the DNA® Training Manual or contact your DNA® Distributor for Technical Support.*

**Note:** Custom painting can be difficult. All products should be fully tested prior to commencing any job to determine suitability, final finish and overall appearance. All information and data provided by DNA® is given in good faith and intended to be a general guide only. DNA® shall not accept liability as a result of any failure or lack of expertise on the part of the applicator, condition of substrates, lack of, or incorrect preparation, use of incompatible materials, equipment failure or use of incorrect equipment or any other reason beyond the control of DNA® and further offers no warranties of whatever nature express or implied as to merchantability or fitness for a particular use or purpose and shall not accept liability for any specific or consequential damage as a result of using these products unless otherwise agreed to in writing. Should a product be defective, DNA® shall replace the defective product, or, at its sole discretion refund the purchase price.

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