



Technical Data Sheet

Date of issue	Revision Date	Version
13/11/05	11/06/19	1.5
Product Code	Product Name	
IC-	Ice Chrome™	

Ice Chrome™ is sometimes described as appearing like 'aircraft aluminum'. This ready-to-spray mid-coat can be applied with normal conventional or HVLP spray guns and should be applied over shades of grey ranging from light grey to black in order to achieve looks from aluminum to titanium.

Ice Chrome™ Always check that you have the latest TDS



SURFACE PREP

Surface must be suitably prepared, clean & dry



MIXING RATIO

Ready to Spray
Shake contents for 5mins



NUMBER OF COATS

2-3 Medium wet coats.



CONVENTIONAL - GUN SET UP

1.2~1.4 Fluid tip
10~20 cm Spray distance
20~45 psi Air pressure
15~25 cm Fan size



HVLP - GUN SET UP

1.2~1.4 Fluid tip
10~15 cm Spray distance
10~15psi at the cap
15~25 cm Fan size



FLASH TIME @ 25°C

10~60sec between coats
10-15min before Diamond Clear™



CURE TIMES @ 25°C

Dust Free: 15 sec
Tack Free: 1 min
Dry to Handle: Handle with extreme care until clear coated



THEORETICAL COVERAGE

7~8 m² per litre



POT LIFE

Not Applicable



SPRAYING VISCOSITY

Ford 4 Cup: 9.5sec



SAFETY

Always wear appropriate safety clothing, gloves, breathing & apparatus



MSDS

Observe all safety precautions in relation to this products Material Safety Data Sheet



CLEAN UP

Clean equipment with Gun Wash, Reducer or Thinners

STORAGE

1 Year in cool, dry conditions

QUICK APPLICATION GUIDE:

1. Thoroughly clean and prepare your substrate and depending on desired effect apply DNA® BaZecoat™ and allow to cure.
2. Apply 2-3 medium wet coats.
3. Allow the Ice Chrome™ to flash off for 10-15 minutes.
4. Finally apply Diamond Clear™ top coat.

PREPARATION



Sand using P500-800 wet or dry. Clean with DNA® Prep Clean X™ or and grease remover if required.

MIXING



Ice Chrome™ is ready -to-use, no thinning or mixing is required. Shake contents by hand for 5 minutes before use

DETAILED APPLICATION GUIDE:

CLEANING



Thoroughly clean the surface using a wax and grease remover such as DNA® wax & grease remover and finish with DNA® Prep Clean X™

SPRAYING



2-3 Medium wet coats

SUBSTRATE



Primed and suitably prepared surface. Correct ground coat colour is required for the desired effect you have chosen. The most popular and dramatic effect are achieved using white and black or varying shades of grey.

FLASH OFF



Allow 1 minute between coats.

CURING TIME @ 25°C



Dust Free: 15 sec
Tack Free: 1 min
Dry to Handle: Handle with extreme care until clear coated

DIAMOND CLEAR™ - FINAL CLEAR COAT

Refer *Diamond Clear™ TDS* for full Technical Data Specifications.



After Ice Chrome™ has flashed off; apply Diamond Clear™ at 20° - 30° C. Apply two to three medium wet coats or until desired coverage has been achieved. Allow 10 minutes between coats and 15 minutes before baking.

Important Information:

- Always check you have the latest Technical Data Sheet
- Always buy enough product to complete the entire job
- Products are for Professional Use Only

Warranty:

DNA will replace any faulty or defective goods.

You must always spray out a test panel and fully test prior to commencing any job to determine suitability, final finish and overall appearance. Goods are guaranteed for 12 months if stored in cool dry conditions. All information and data provided is given in good faith and intended as a general guide only for use by qualified professional painters and DNA will not accept liability as a result of any failure or lack of expertise on the part of the applicator, condition of substrates, lack of preparation, use of incompatible materials, equipment failure, use of incorrect equipment or any other reason beyond the control of DNA and further offers no warranties of whatever nature express or implied as to merchantability or fitness for a particular use or purpose and shall not accept liability for any specific or consequential damage as a result of using these products unless otherwise agreed to in writing. DNA paints reserves the right to make changes to formulations and on rare occasions batches may have slight variations such as colour or tone, these are not covered by warranty.

If any goods are defective, you must not proceed to the job. Stop work immediately and contact your distributor or DNA Paints and point out the defect.

Any faulty goods must be returned at the customers expense to the distributor or DNA paints with a copy of the original invoice or other proof of purchase to obtain a replacement of the faulty product or a refund for the cost of the goods. The benefits provided to the consumer by the warranty are in addition to other rights and remedies available to the consumer under the law.

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Mandatory Text for the supply of goods: Our goods come with guarantees that cannot be excluded under Australia Consumer Law. You are entitled to a replacement or refund for any major failure and compensation for any reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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