



Technical Data Sheet

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| Date of issue | Revision Date | Version |
| 22/11/05 | 11/06/19 | 1.6 |
| Product Code | Product Name | |
| GLA- | Gla-StikZ™ | |

Gla-StikZ™ is an extraordinary glass adhesion promoter, easy and quick-to-apply, it sticks like nothing else you have used before and dries in minutes! Manufactured from the best quality raw materials, Gla-StikZ™ is a commercial grade product used extensively in specialized manufacturing facilities. Gla-StikZ™ is intended to be applied as a thin mist coat rendering this product extremely economical to use. The only preparation required is to clean the surface area thoroughly.

Gla-StikZ™ *Always check that you have the latest TDS*



SURFACE PREP
Surface must be clean & dry



MIXING RATIO
Ready to Spray



SPRAY GUN
HTE or Fine atomization gun



GUN SET UP
1.2 Fluid tip
15~20cm Spray distance
20~30psi Air pressure
10~15 cm Fan size



NUMBER OF COATS
1 very light coat



FLASH TIME @ 20°C
1 minute



CURE TIMES @ 20°C
Not applicable



THEORETICAL COVERAGE
8~12 m² per litre



POT LIFE
Not Applicable



SPRAYING VISCOSITY
Ford 4 Cup: 10 sec



SAFETY
Always wear appropriate safety clothing, gloves, breathing & apparatus



MSDS
Observe all safety precautions in relation to this products Material Safety Data Sheet



CLEAN UP
Clean equipment with Gun Wash, Reducer or Thinners

STORAGE
1 Year in cool, dry conditions

QUICK APPLICATION GUIDE:

1. Thoroughly clean the surface and then remove all residues with DNA® Glass Prep taking care to ensure it is streak free. After this be careful that you thoroughly wipe off with a soft dry cloth.
2. When used in factory production, flaming the surface briefly is the best cleaning method.
3. Spray one thin mist coat and let dry, you may now apply your next product.

DETAILED APPLICATION GUIDE:

SUBSTRATE CLEANING

Refer Glass Prep™ TDS for full Technical Data Specifications.



In order to clean the glass surface area correctly, it is vital to follow the steps as outlined in the Glass prep TDS
Note: Do not to handle the glass after it has been cleaned. Any dust, marks, scuffs or scratches may be visible

GUN SET UP

Standard HTE or Fine atomization spray gun



Fluid Tip 1.2
Spray Distance 10-15cm
Air Pressure 20~30psi
Material volume 1.5 turn
Fan Size 15-20cm
Spray distance 15-20cm

MIXING



Gla-StikZ™ is ready -to-use, no thinning or mixing is required. Shake contents before use.

APPLICATION



Apply one thin coat with a 30~40% spray overlap.

FLASH OFF

Allow 1 minute at ambient temperature

CURING TIME

Wait 6 minutes to dry. Once dry you may apply your chosen coating.

Important Information:

- Always check you have the latest Technical Data Sheet
- Always buy enough product to complete the entire job
- Products are for Professional Use Only

Warranty:**DNA will replace any faulty or defective goods.**

You must always spray out a test panel and fully test prior to commencing any job to determine suitability, final finish and overall appearance. Goods are guaranteed for 12 months if stored in cool dry conditions. All information and data provided is given in good faith and intended as a general guide only for use by qualified professional painters and DNA will not accept liability as a result of any failure or lack of expertise on the part of the applicator, condition of substrates, lack of preparation, use of incompatible materials, equipment failure, use of incorrect equipment or any other reason beyond the control of DNA and further offers no warranties of whatever nature express or implied as to merchantability or fitness for a particular use or purpose and shall not accept liability for any specific or consequential damage as a result of using these products unless otherwise agreed to in writing. DNA paints reserves the right to make changes to formulations and on rare occasions batches may have slight variations such as colour or tone, these are not covered by warranty.

If any goods are defective, you must not proceed to the job. Stop work immediately and contact your distributor or DNA Paints and point out the defect.

Any faulty goods must be returned at the customers expense to the distributor or DNA paints with a copy of the original invoice or other proof of purchase to obtain a replacement of the faulty product or a refund for the cost of the goods. The benefits provided to the consumer by the warranty are in addition to other rights and remedies available to the consumer under the law.

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Mandatory Text for the supply of goods: Our goods come with guarantees that cannot be excluded under Australia Consumer Law. You are entitled to a replacement or refund for any major failure and compensation for any reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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