



Congratulations on your decision to purchase the DNA Flame Kit! The kit gives you a fantastic set of world class products to create the most vibrant and dynamic True Fire available today.

Being one of the hottest trends in airbrushing, you want to make sure you use the best materials. So you have made the right choice with DNA's super vibrant UV stable candies and world class, highly pigmented bazecoats!

This is a basic guide to the use and sequencing of the products in this DNA® Flame Kit. It is not intended to be a comprehensive instruction to airbrushing True Fire and assumes comprehensive understanding of using Basecoats, Candies, Reducers and Pearls. For the novice we recommend doing a reputable airbrush course or purchasing some training materials on the subject to help learn this extremely popular technique properly. When done correctly, this technique is stunning, dramatic and very popular. In saying that however, we have included a few tips in the steps below which we are sure you will find helpful.

Reduction

DNA Bazecoat Colors: 50:50 (1:1) with DNA Airbrush reducer. For smaller objects and finer airbrush tips (Under 0.3mm) you can reduce 60%

DNA Pre-Mixed Candies: 50:50 (1:1) with DNA FX Candy reducer. For smaller objects and finer airbrush tips (Under 0.3mm) you can reduce further until satisfactory flow is obtained.

Preparation

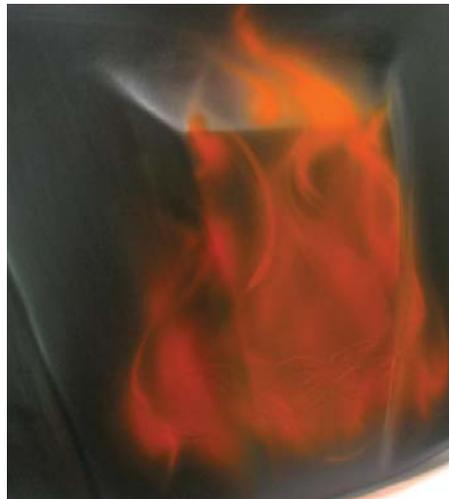
Ensure the surface is prepared properly. This includes any scuffing, cleaning or sanding that may be necessary. This also includes a tack rag, which should also be used between every layer while painting the flames.

Finishing

The products in this kit will require a top coat clear. We recommend DNA Diamond Clear.



Step 1. After tack ragging the surface, lay down the Orange Flame Bazecoat in your overall flame pattern. Keep in mind this orange is the broadest part of the fire and all layers after this will stay inside this. For the shapes you do work in, be sure you work the orange in at 100% coverage. This was done freehand without the use of stencils.



Step 2. Work the Yellow Flame Bazecoat on top of the Orange flame color layer. Keep this inside the perimeter of the orange. This layer has a light use of freehand stencils. For increased coverage and speed, add a small amount (5-10%) of the Yellow Glow Bazecoat to the Yellow Flame color.



Step 3. Using an airbrush with suitable paint distribution for a medium-large project (0.5mm nozzle or, a 0.8mm touch up gun) cover the entire flame shape in DNA Orange Candy. Using an airbrush or spray gun means you are using a round nozzle. Do not try to create an even layer with the candy. Use circular motions working with the shape of the flames. Do not move backwards and forwards as this may create blobs or dark spots.



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Step 4. Work the DNA Apple Red Candy around the edges of the flame shape. Creating richer darker colors on the edges and deeper areas of the flames



Step 5: Create a new layer of shapes with the DNA Yellow Flame Bazecoat. It helps to keep this color inside the DNA Apple Red Candy edges. This layer uses medium stenciled edges.



Step 6: Use the DNA Yellow Glow Bazecoat to create the brightest point of the flames. Ensure to stagger your shapes and layers to create depth.



Step 7: Cover the entire flame shape with the DNA Lime Sulfur Candy. Ensure you cover this candy layer with 100% intensity.



Step 8: Work selectively with the DNA Orange Candy on selected edges to create fade-outs and depth.



Step 9: Work some Yellow Glow Bazecoat into the hottest spots of the flames. In this example there is a

DNA tribal logo masked out, so if you are working your flames off a logo shape or image, make sure the Yellow Glow off the image so it conveys the impression of the flames emanating off the image.



Step 10: Blend the Lime Sulfur Yellow Candy into the outside edges of Yellow Glow applied in Step 9.

Step 11: Apply Violet PearlZ to flame tips for effect.



Step 12: Unmask any shapes you have masked out.

Step 13: Stand back and look at the flaming awesomeness you have created!

Step 14: Clear coat with DNA Diamond Clear.